

SERVICE INSTRUCTIONS

part# 059910

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KEATING
OF CHICAGO, INC. ®

1-800-KEATING

SAFE & EASY FILTER REPLACEMENT OF MOTOR PUMP HEAT TAPE

Safe and Easy Filter Systems, size 14 inch through 24 inch, Field kit instructions for removal of old motor pump and replacement with P/N 038176 motor pump with reset button.

Before attempting to remove the motor pump assembly, oil must be removed from the S&E filter unit. Follow directions in Safe & Easy Filter owners manual section E, discarding the oil. Release the S&E filter unit and roll the S&E filter unit from the fryer.

Remove the filter tub from cart.

YOUR KIT INCLUDES:

PART #	QTY.	DESCRIPTION
059896	1	MOTOR PUMP WITH RESET BUTTON
059824	1	MOTOR PUMP SWITCH BOX
000374	2	6-32 x 5/8" ROUND-HEAD SCREW
016120	2	6-32 x 7/8" PAN-HEAD SCREW
014290	4	#6 LOCK WASHER
000312	4	NUT #6 HEX

ADDITIONAL ITEMS REQUIRED:

- SAFE & EASY OWNERS MANUAL
- TEFLON TAPE PIPE SEALANT
- POWER DRILL AND DRILL BIT SET
- HAND TOOLS TYPICALLY REQUIRED FOR REPAIR WORK ON FRYER AND FILTER SYSTEMS.

FILTER DISASSEMBLY:

Remove the handles labeled "Pull to Release Tub", "Pull to Release Filter", and "Pull to Release Hose". Each handle is held in place by two 1/4-20 acorn nuts. Remove the black knob on the pump flow control handle (Figure 1, Figure 3, Figure 5).

Remove eight #10 sheet metal screws holding motor mount cover and remove the cover (Figure 3).

Disconnect the electrical wires at the the motor-pump, the electrical wires for the heat tape. Remove the motor reset button and heat tape (Figure 3, Figure 7).

Remove the stainless steel corrugated flex line at both top and bottom connections (Figure 4).

Disconnect the assembly bracket coupler and the quick connect 3/8" coupler fittings (Figure 1).

Remove four acorn nuts holding the reinforcement bracket, the front casters, and the motor mount weldment & motor sub assembly. Lift motor mount weldment and motor/pump sub assembly from the filter cart (Figure 1, Figure 2).

Remove four 5/16" hex screws holding the assembly bracket coupler (Figure 1).

Remove four 5/16" hex screws holding the motor pump to the motor mount weldment (Figure 1).

Remove the motor pump assembly.

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MOTOR-PUMP MODIFICATIONS (FIGURE 6):

NOTE: Use teflon tape on all male pipe connections.

Remove two 1/2" comp x 1/2" MPT x 90 ° fittings from the old motor pump and reinstall them on the new motor pump such that they are in the same orientation as before disassembly.

Remove the control valve and quick connect assembly from the old motor pump at the 3/8" close nipple and reinstall them on the new motor pump such that it is in same orientation as before disassembly.

COVER MODIFICATION (FIGURE 3, FIGURE 7):

Remove the 3-way toggle switch, red and amber light. Save switch, lights, and hardware for reuse.

Use a #30 drill to remove the pop rivets holding the motor mount power switch bracket to the motor mount cover.

Install new motor mount power switch box into motor mount cover using two #6-32 x 5/8" rd-head screws. Note power

switch box orientation in assembly drawings front view with the reset switch hole on the bottom of box.

Install the 3-way toggle switch, red and amber light using retained hardware. Maintain the same switch and light orientation as before disassembly.

Do not Install the motor reset button at this time.

FILTER ASSEMBLY:

Position the motor pump in the motor mount weldment and install four 5/16" hex screws, washers, and nuts to mount the motor pump (Figure 1).

Mount the assembly bracket coupler to the motor mount weldment with four 5/16" hex screws, washers, and nuts (Figure 1).

Re-connect the assembly bracket coupler and the quick connect 3/8" coupler fittings. Use teflon tape on all male connections (Figure 1).

Position the motor mount weldment & motor pump assembly in the filter cart frame (Figure 4).

Install the reinforcement bracket, the front casters, and the motor mount weldment & motor sub assembly by installing the two screws and four acorn nuts with loctite (Figure 1, Figure 2).

Install the stainless steel corrugated flex line, both top and bottom connections. Use teflon tape on all connections (Figure 4).

Install the heat tape (Figure 4, Figure 5, Figure 7).

Position the motor mount cover so the motor reset button can be installed. Fasten the reset button with two #6-32 x 7/8" pan-head screws (Figure 3).

Connect wiring per the wire diagram (Figure 7).

Install the motor mount cover using eight #10 screws (Figure 3).

Install handles "Pull to Release Tub", "Pull to Release Filter", and "Pull to Release Hose". Handles are held in place by two 1/4-20 acorn nuts with loctite (Figure 3, Figure 5).

Install the black knob with loctite on the pump flow control handle (Figure 1).

To test the filter unit, add oil and operate the filter through the pumping cycle per the instructions in the owners manual.

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SAFE & EASY FILTER REPLACEMENT OF MOTOR PUMP HEAT TAPE DIAGRAMS

figure 1

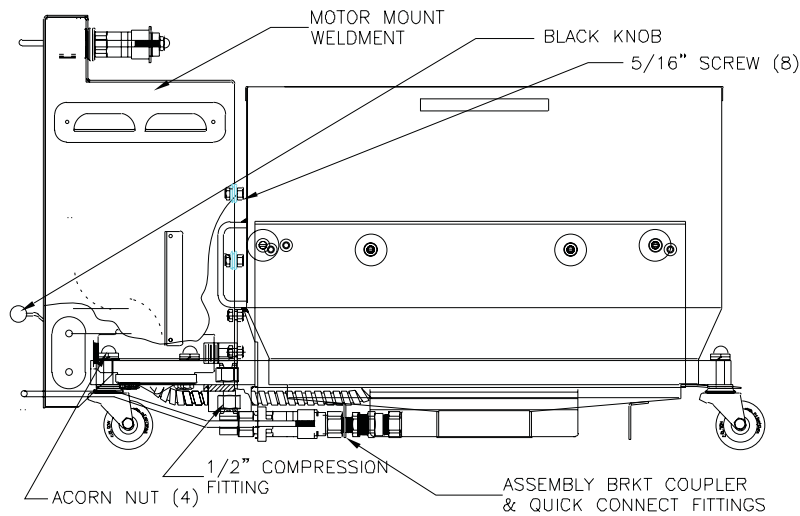


figure 2

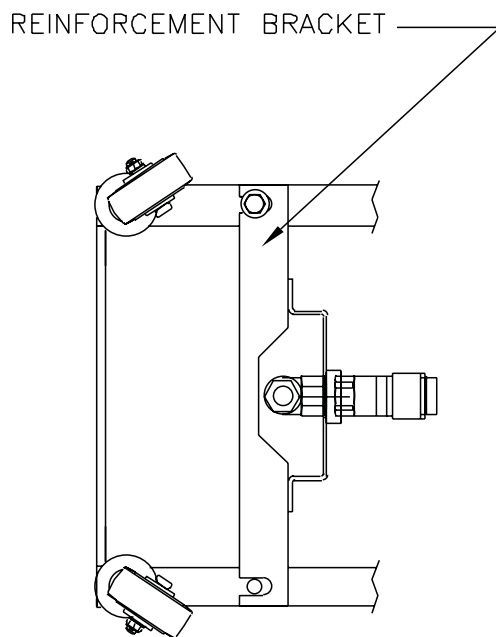
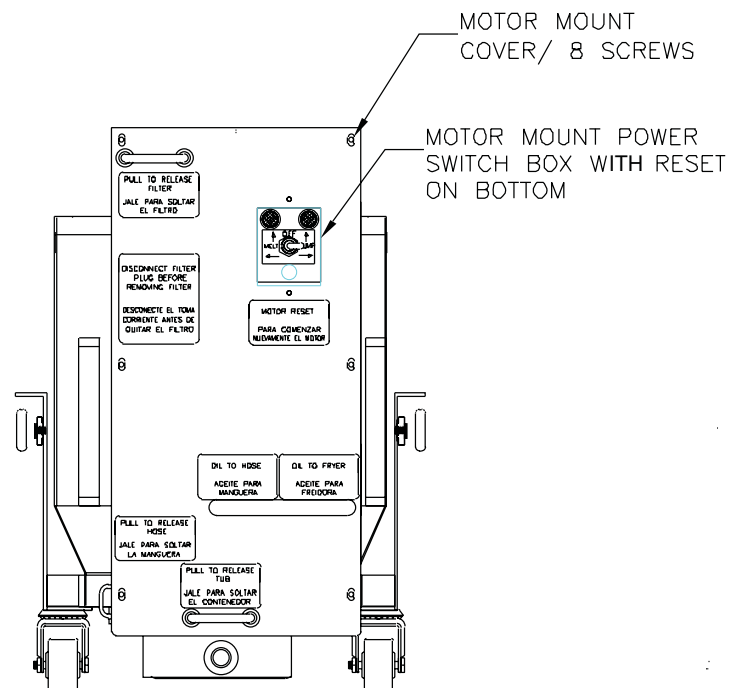


FIGURE 2

figure 3



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figure 4

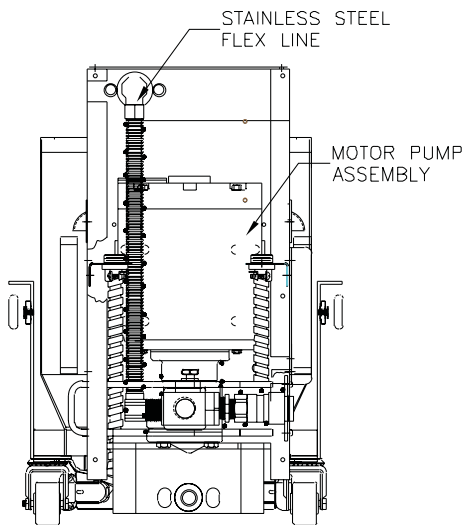


figure 5

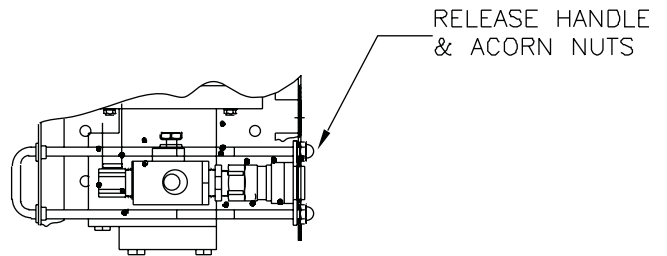


figure 6

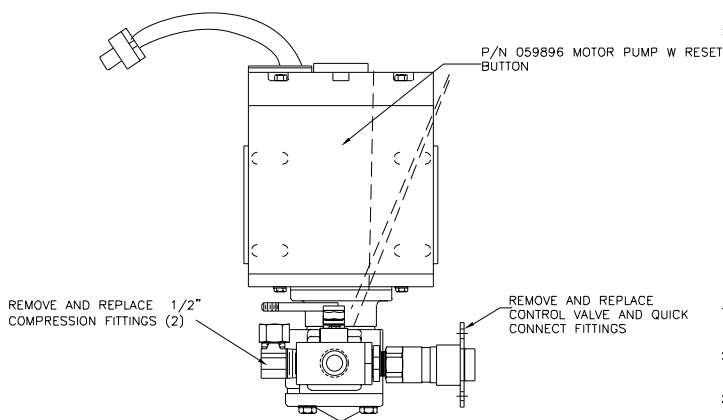


figure 7

