

SERVICE INSTRUCTIONS

1-800-KEATING • keatingofchicago.com

REMOVAL AND REPLACEMENT OF HI-LIMIT CONTROL Part #004341 – BACK MOUNT Part #034357 – BOTTOM MOUNT

USE THESE INSTRUCTIONS WHEN DOING A 1 TO 1 REPLACEMENT OF THE HI-LIMIT.

REMOVAL:

- 1. Disconnect electrical power source (excepts for AA and CMG models).
- 2. Turn off gas supply.
- 3. Drain oil into approved container and set aside.
- 4. Remove front control panel.
- 5. Locate Hi-Limit control in center bottom of control panel back and bulb in left side of fryer vessel (facing fryer).
- 6. Remove Hi-Limit control body by removing two screws holding it to control panel back.
- 7. Disconnect wires from Hi-Limit control body carefully noting connections.
- 8. Unwind excess capillary from control panel back.
- 9. Remove control panel back.
- 10. Remove burners if necessary.
- 11. Loosen compression nut from fryer vessel.
- 12. Remove Hi-Limit control.



SERVICE INSTRUCTIONS

1-800-KEATING • keatingofchicago.com

REMOVAL AND REPLACEMENT OF HI-LIMIT CONTROL (Continued)

REPLACEMENT:

- 1. Set compression ring onto capillary end of bulb, 1/2" from capillary.
- 2. Insert new Hi-Limit bulb through control panel back.
- 3. Insert new bulb with compression ring into fryer vessel.
- 4. Tighten compression nut onto fryer vessel.
- 5. Replace burners if removed.
- 6. Replace control panel back.
- 7. Reconnect wires to Hi-Limit control body.
- 8. Mount Hi-Limit control to panel back with two screws.
- 9. Slide fabric sleeve over capillary and carefully coil capillary. Avoid crimping.
- 10. Replace control panel.
- 11. Connect electric power source and/or turn on gas supply.
- 12. Refill fryer with oil "fill level" line.
- 13. Start fryer and test Hi-Limit control.
- 14. Hi-Limit should trip between 425°F 450°F.
- 15. Reset Hi-Limit after oil cools.