

# **SERVICE INSTRUCTIONS**

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## SPARK MODULE REPLACEMENT KIT (PART #037553) KEATING IFM MODEL (REPLACES 030858 & 055998)

#### Kit Includes:

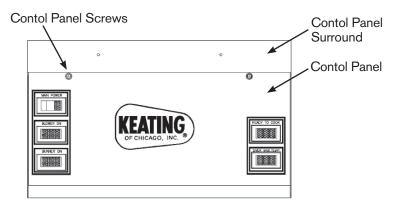
Module (1) Ignition Cable (1)

## **Symptoms Include:**

Failed ignition rectification
Delayed Ignition

## Replacement:

Replace BOTH Modules and BOTH Cables if service is needed



New Spark Ignition Cable

Control Panel

### **REPLACEMENT INSTRUCTIONS:**

- 1. Remove 2 fryer control panel screws.
- 2. Remove wires on the modules (mark the wires for connecting to new modules).
- 3. Remove 4 screws holding module in place and remove module.
- Install new spark ignition module and screws.
   NOTE: Reinstall spacers between module and control panel back.
- 5. Replace wires and install new spark ignition cable. Ensure all wires are tight.
- 6. Remove screws holding control panel surround to cabinet to gain access to spark ignition electrodes.

#### 7. Remove old ignition cables and install new. Spark Module Holes for 8. Replace control panel surround and all screws. Control 9. Test for proper operation. Panel Surround (typ) New Spark Ignition Module 1 11/16 ø3/16(4X) 7/16-Control Panel Back (Control Panel Removed) 3 5/16 1/8 Install spacers when replacing 1/4 Quick Disconnect 90° Spark Plug O (connect to 1/4" QUICK CONNECTORS (7X) Terminal and Boot module) (connect to spark electrode)

Dimensions are for reference only.